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## TECHNICAL REPORT

Trifibre Ltd 17 Boston Road Gorse Hill Industrial Estate LE4 1AW United Kingdom	SATRA reference:	FUR2005088	
		2418	1
	Report ID/Issue number:	40612/3	
	Your reference:		
	Date samples received:		
	Date(s) work carried out:	28/05/2024 to 05/06/2024	
	Date of report:	07/06/2024	

### Testing Requirements

Testing of a mounting step, described by the customer as the '3 Tier Circular Equestrian Mounting Step' to bespoke vertical load testing

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**Report Signed by:**

Johnny Worthington

  
Report Signatory

**ASSESSMENT OF THE 3 TIER CIRCULAR EQUESTRIAN MOUNTING STEP**

As requested by Trifibre Ltd, SATRA have assessed a mounting step submitted as detailed below.

**SAMPLE SUBMITTED**

Sample references: '3 Tier Circular Equestrian Mounting Step'  
Testing conducted by: M. Evans

**TESTS CARRIED OUT**

Static Load Testing, to a maximum user weight of 320kg, to each of the 3 steps, tested separately.

**CONCLUSION**

The '3 Tier Circular Equestrian Mounting Step', submitted for testing by Trifibre Ltd, has successfully completed the static load testing, and is therefore considered suitable for a maximum user weight of 3136N (320kg).



# SATRA Technical Report

## RESULTS

### 3 TIER CIRCULAR EQUESTRIAN MOUNTING STEP

#### BOTTOM STEP

Load (Newtons)	Equivalent Mass (Kg)	Cycles	Hold Time (Seconds)	Result
2548	260	10	10	No damage
2646	270	10	10	No damage
2733	280	10	10	No damage
2842	290	10	10	No damage
2940	300	10	10	No damage
3038	310	10	10	No damage
3136	320	10	10	No damage

#### MIDDLE STEP

Load (Newtons)	Equivalent Mass (Kg)	Cycles	Hold Time (Seconds)	Result
2548	260	10	10	No damage
2646	270	10	10	No damage
2733	280	10	10	No damage
2842	290	10	10	No damage
2940	300	10	10	No damage
3038	310	10	10	No damage
3136	320	10	10	No damage

## TOP STEP

Load (Newtons)	Equivalent Mass (Kg)	Cycles	Hold Time (Seconds)	Result
2548	260	10	10	No damage
2646	270	10	10	No damage
2733	280	10	10	No damage
2842	290	10	10	No damage
2940	300	10	10	No damage
3038	310	10	10	No damage
3136	320	10	10	No damage

## COMMENTS

Note 1: The vertical load was increased from 260kg to 320kg with 10 cycles at each increment with a hold time of 10 seconds. The force was applied using the 100mm diameter wooden pad.

After testing the deflection of the steps was observed (see photographs 4 to 9). However, after 24 hours 'resting period' the deflection appears to be reduced.



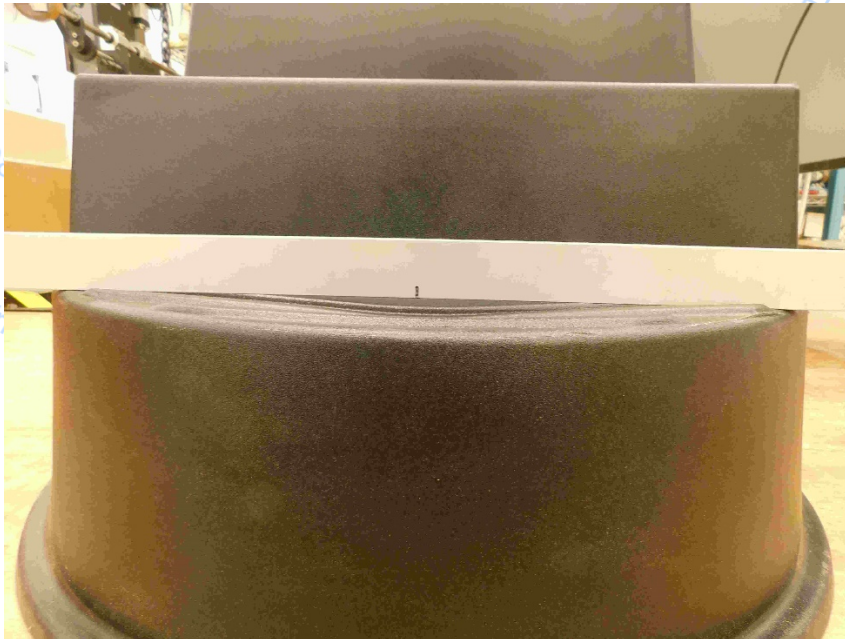
**Photo 1: Front view of the '3 Tier Circular Equestrian Mounting Step'**



**Photo 2: Front view of the '3 Tier Circular Equestrian Mounting Step'**



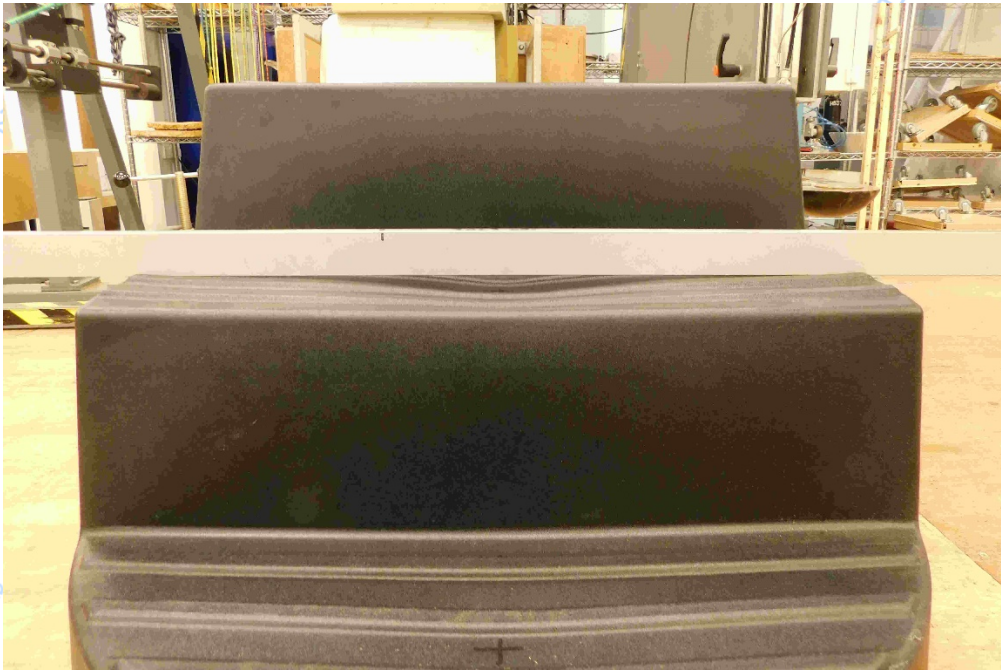
**Photo 3: Side view of the '3 Tier Circular Equestrian Mounting Step'**



**Photo 4: Bottom step after test**



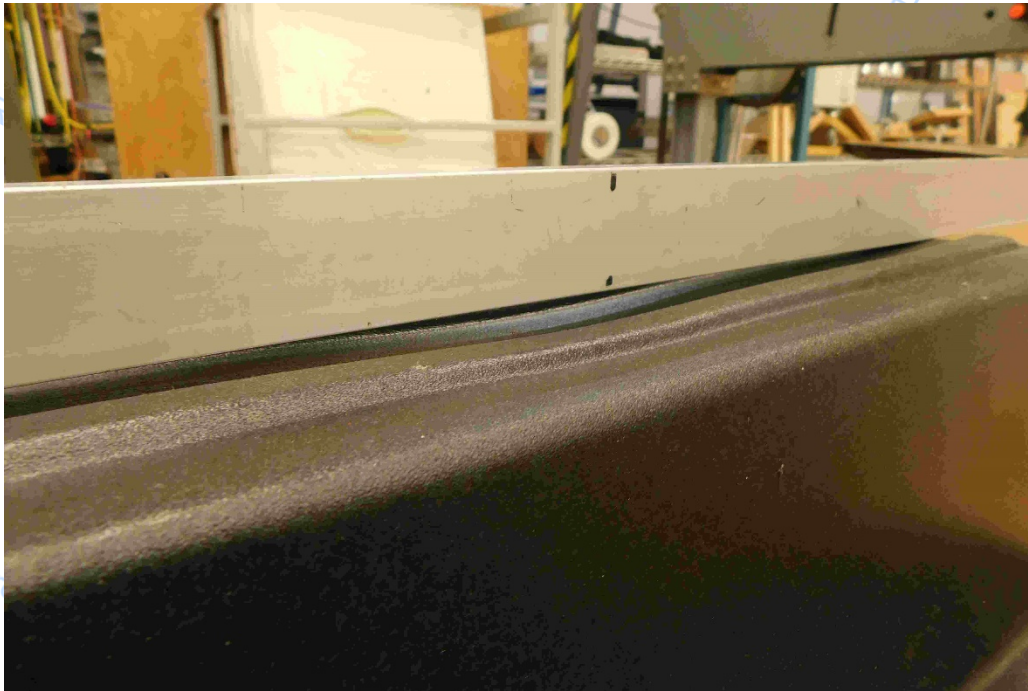
**Photo 5: Bottom step after 24 hours rest**



**Photo 6: Middle step after test**



**Photo 7: Middle step after 24 hours rest**



**Photo 8: Top step after test**



**Photo 7: Top step after 24 hours rest**



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Tests marked ¥ are performed under SATRA's Flexible UKAS Schedule.

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Where values for uncertainty of measurement are included within the report then the uncertainty of the corresponding results are based on a standard uncertainty multiplied by a coverage factor  $k=2$ , which provides a coverage probability of approximately 95%.

When reporting results against a conformance statement (Pass/Fail or the allocation of a class or level) then uncertainty of measurement is taken into account based on a non-binary acceptance which itself is based on the guard band being equal to the expanded uncertainty.

Where the result corrected for uncertainty falls within the tolerance of the conformance statement then the risk of the conformance statement being a false accept or false reject is up to 2.5% and SATRA will in this instance quote a Pass/Fail, class, or level.

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